

The EASIE Project Conclusions

EPAQ Congress 2011 in Rome

23.09.2011

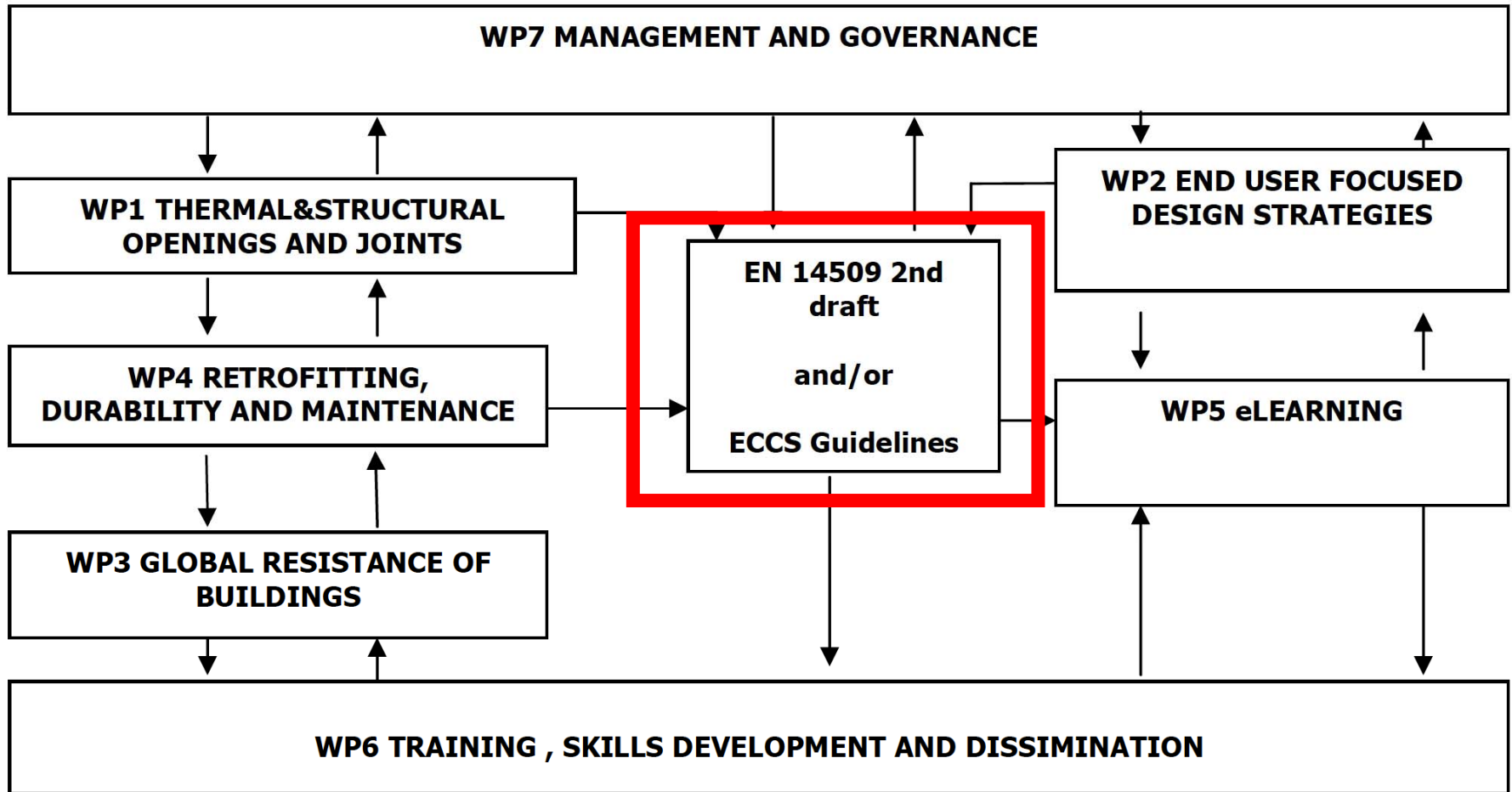
Bernd Naujoks

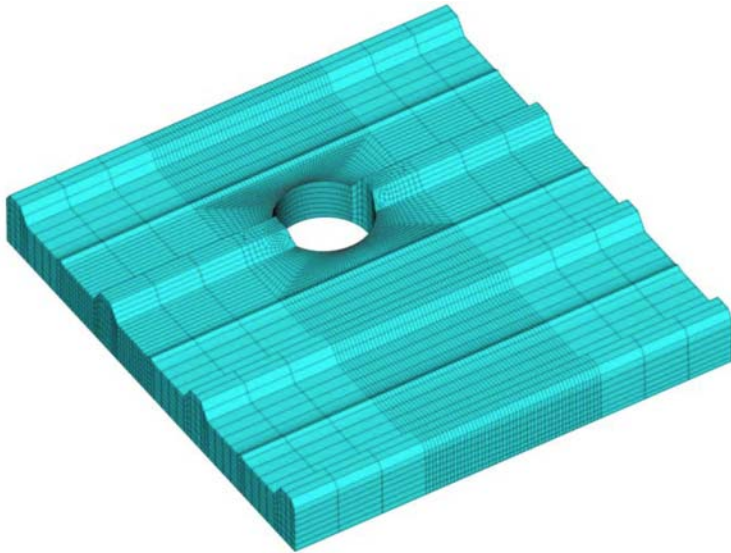
Prof. Dr.-Ing. Bernd Naujoks

Institute for Sandwich Technology, iS-mainz

iS-mainz

Input to Codification



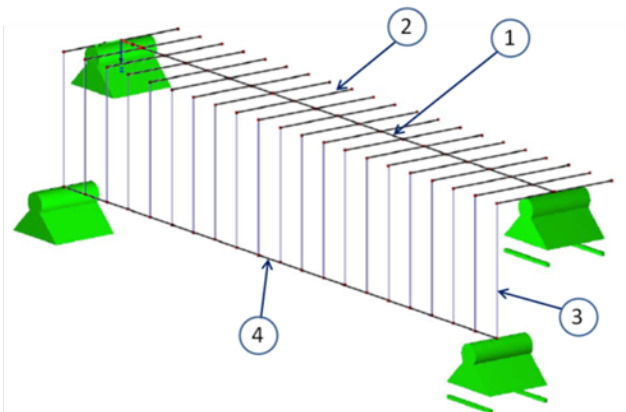


Small openings without frames:

Easy Equations for the design!

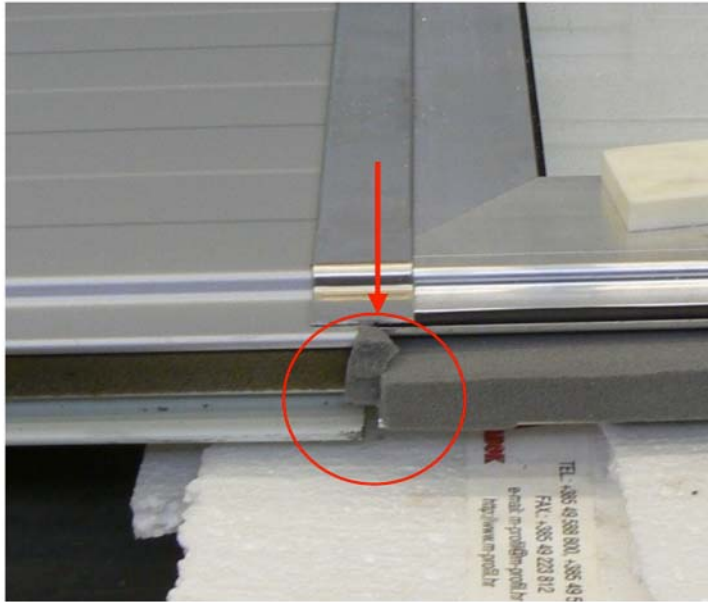
$$M_{od}(x) \leq \left(1 - 0,5 \cdot \frac{b}{B} \right) \cdot M_{ud}$$

$$V_{od}(x) \leq 0,85 \cdot \left(1 - \frac{A_{\text{öffnung}}}{A_c} \right) \cdot V_{ud}$$




Calculation Models for
different types of large
openings

ECSS Recommendations



Design Guidelines for Joints and Openings

Practical Guidance for both methods Draft for Annex F of EN 14509

 01234
AnyCo Ltd, PO Box 21, B-1050 XYZ Co 06 01234-CPD-00234
EN 14509 Metal faced insulating panel for use in buildings. <small>Reference: KS1000. Insulation: PUR Density: 35 kg/m³ Thickness: 80mm. Facings: Steel 0,5 mm external: 0,4 mm internal (EN 10326). Coating: PVC. Mass: 12 kg/m².</small>

Span table

for: **Arcelor 1001 TS-roof-100** D = 140,69 mm $t_{nom,1} = 0,474$ mm $t_{nom,2} = 0,47$ mm

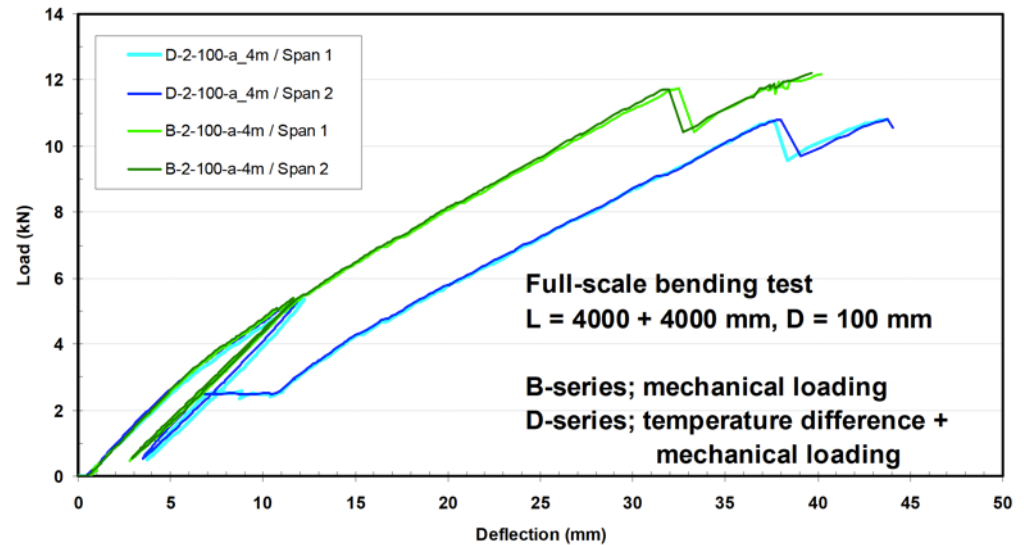
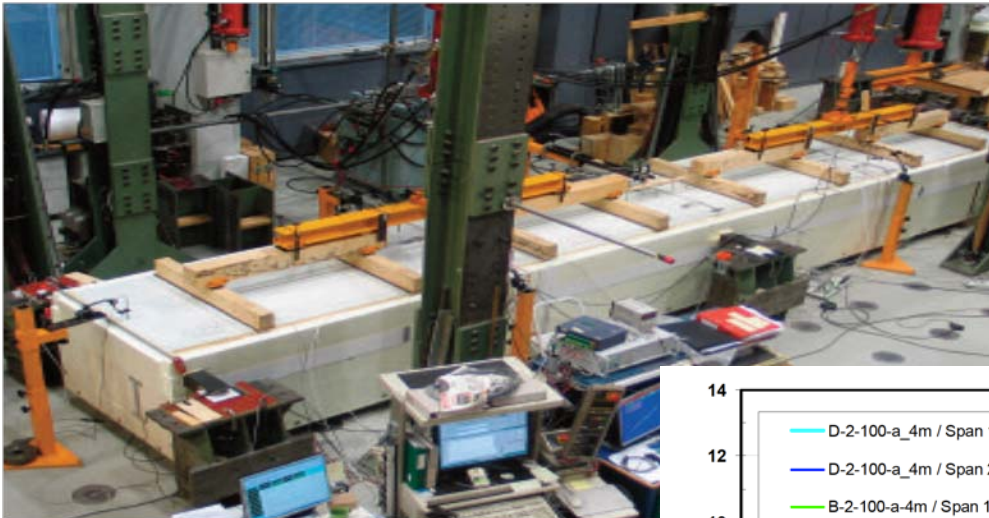
The stated values are only valid together with the input datas and safety factors according to clause A and B

for: One span panel

Colour group	Characteristic snow load [kN/m ²]												5,00	
	0,00	0,25	0,50	0,75	1,00	1,25	1,50	1,75	2,00	2,25	2,50	2,75		
I	7,01	7,01	6,00	5,35	4,88	4,52	4,20	3,91	3,67	3,46	3,28	3,08	1,67	
II	7,01	7,01	6,00	5,35	4,88	4,52	4,20	3,91	3,67	3,46	3,28	3,08	1,67	
III	7,01	7,01	6,00	5,35	4,88	4,52	4,20	3,91	3,67	3,46	3,28	3,08	•••	1,67

Colour group	Characteristic wind suction load [kN/m ²]												-5,00	
	0,00	-0,25	-0,50	-0,75	-1,00	-1,25	-1,50	-1,75	-2,00	-2,25	-2,50	-2,75		
I	7,01	7,01	7,01	6,44	5,60	5,01	4,56	4,21	3,92	3,68	3,47	3,29	2,30	
II	7,01	7,01	7,01	6,12	5,41	4,91	4,53	4,21	3,92	3,68	3,47	3,29	2,30	
III	7,01	7,01	5,99	5,39	4,97	4,61	4,27	4,00	3,77	3,58	3,41	3,26	•••	2,30

Test Method for Thermal Tests



Institut für SANDWICHTECHNIK

Version 1 (August 2011)

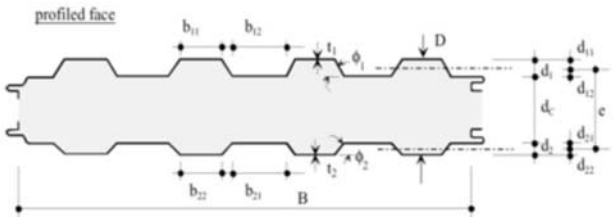
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www.sandwichtechnik.com
email: contact@sandwichtechnik.com

SandEXCEL II

Roof panel with profiled external face
Determination of the allowable spans
of Sandwichpanels
Design according to EN 14509, Annex E

Requirements

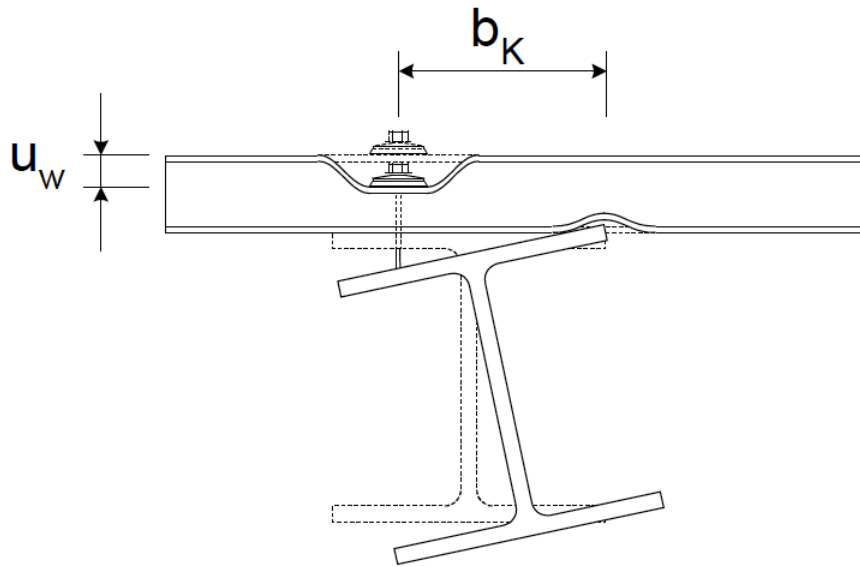
- external profiled and internal flat or lightly profiled face
- single span panels or two spans panels with equal spanlength
- symbols and abbreviations according to EN 14509
- panel width for calculation $B = 1 \text{ m} = 1000 \text{ mm}$
- applications: roofs and roof cladding
- actions: self weight, snow, wind loads, temperature effects



Technical drawing of a sandwich panel cross-section. The drawing shows a profiled external face and a flat internal face. Key dimensions and labels include: b_{11} , b_{12} , t_1 , ϕ_1 , D , d_1 , d_{11} , d_{12} , c , d_2 , d_{21} , d_{22} , t_2 , ϕ_2 , B , and b_{21} , b_{22} . The drawing is labeled 'profiled face' and includes a language selector 'Sprache / language' set to 'englisch/english'.

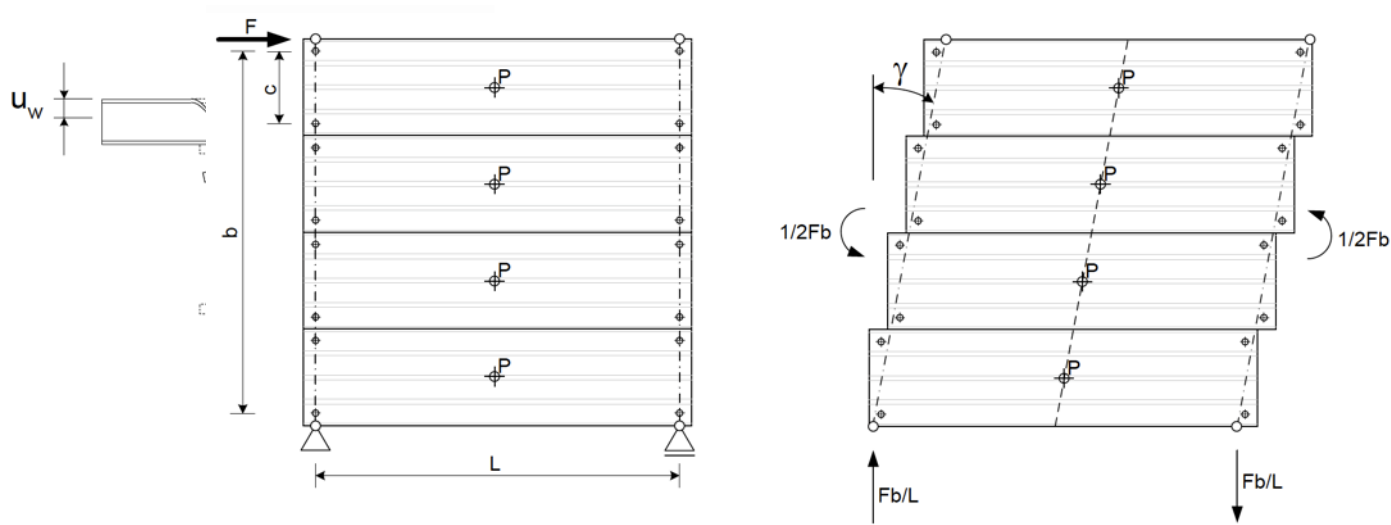
Software for SME:
Excel Programme
for 1-span, 2-span Elements
with flat or profiled outer face

Stabilization of purlins



Updated values for torsional restraint
Modified calculation model

Calculation model for In-plane shear resistance of Sandwich Elements



- For stabilization of purlins and columns
 - Transfer of horizontal loads

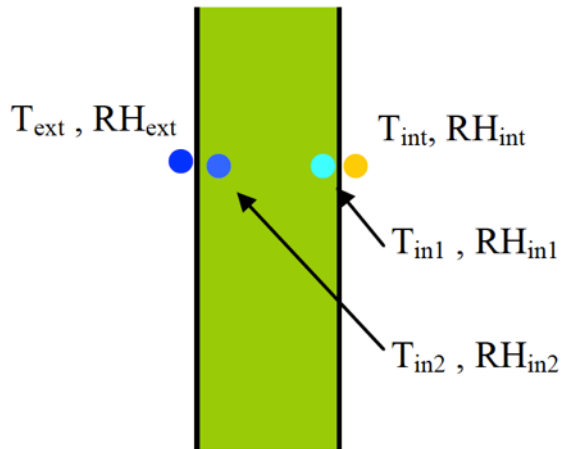


Axially loaded Sandwich Panels:

Calculation Model
including the influence of creeping and
imperfection

Recommendation for load introduction

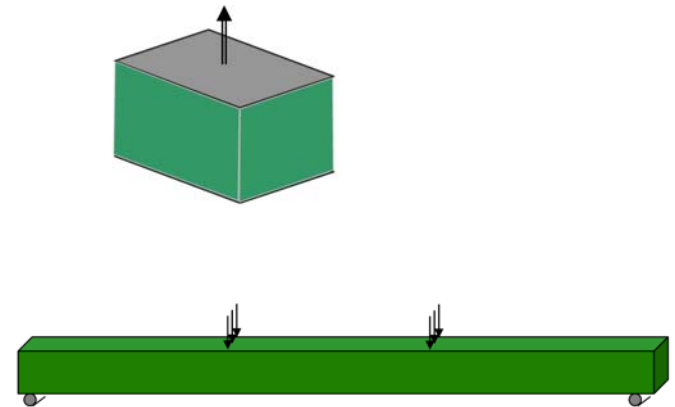
Based on extensive test series:



Monitoring of installed elements



Testing of used panels

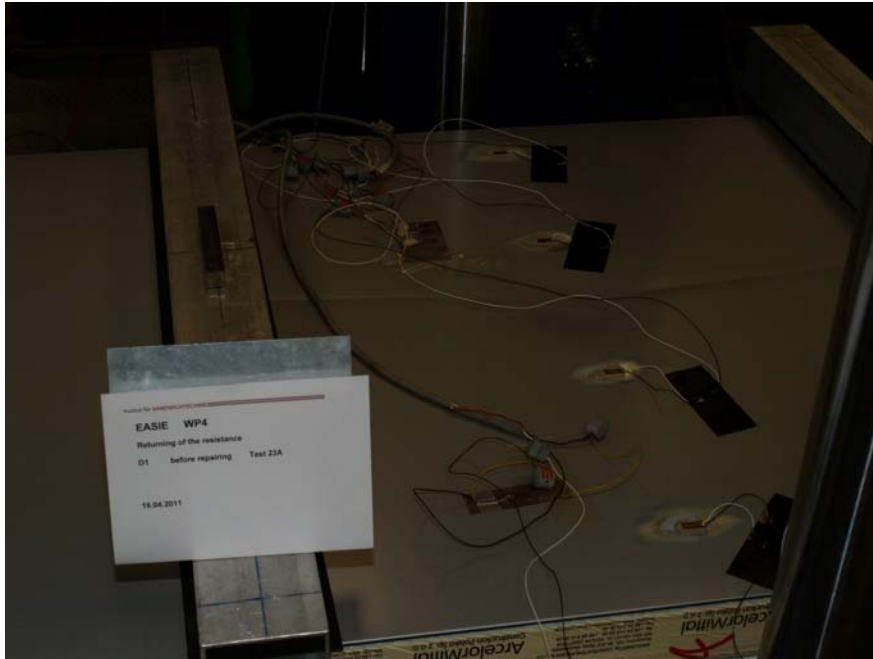


Artificial ageing of each kind of test specimen up to complete elements

Based on extensive test series:

Recommendations for:

- Model to describe the effect of ageing
 - Improved design expressions
- Evaluation of the remaining service life



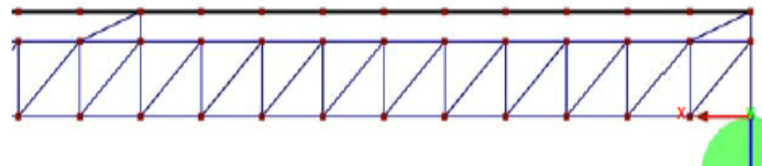
Recommendation for the
reduction of wrinkling strength
caused by defects

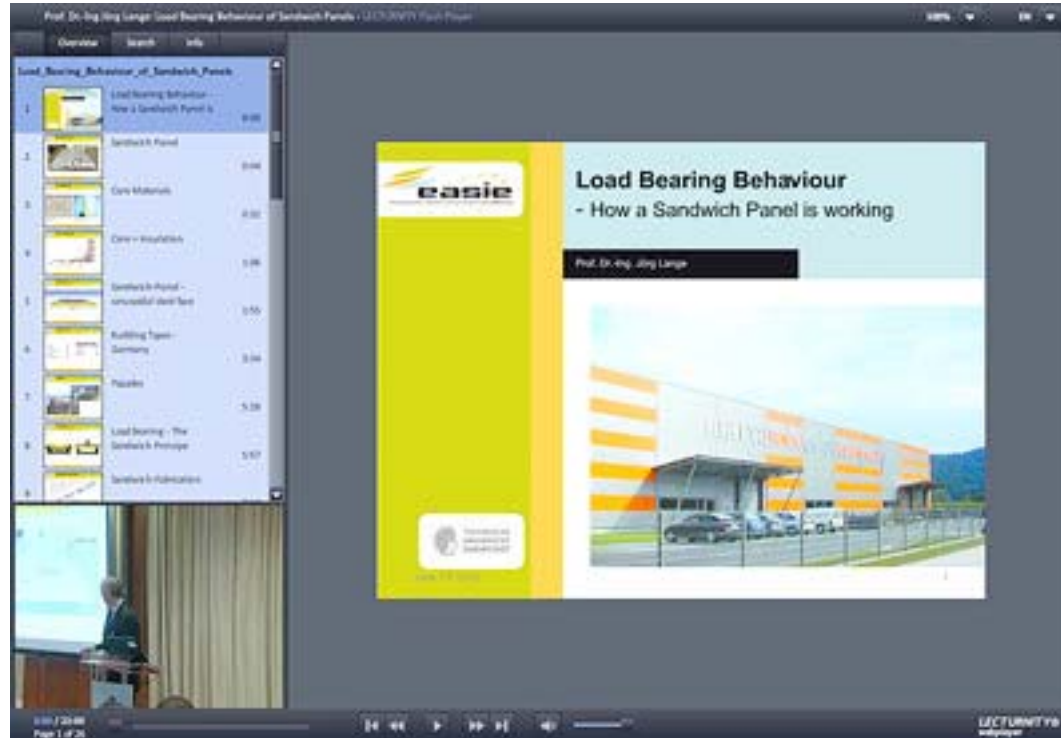
Guideline for Retrofitting



New to Old Concept:

- Calculation model and recommendations for
- stiffness of connection
 - influence of temperature





www.easie.eu

E-learning based education on sandwich panels

Thanks to our partners!

Universities:

iS-mainz
KIT
Aalto University
TU Darmstadt

Industrial Associations:

EPAQ
Pan and Pro Europe
APIPNA
SNPPA

Companies:

Panelco SAS
Arcelor Mittal Construction Polska
ECP
M-Profile Zabok
Fech Fenstertechnik
Italpanelli
LHH Consulting
RBM Europe
Coldkit Iberica
Europa Media
ThyssenKrupp Steel Europe